

It's not rocket science, but following these instructions will make installing your seat covers a lot easier.

We promise.

**55301 Ford Explorer
40/20/40 2nd Row Bench**



INSTALLATION GUIDE



**These seats were removed for demonstration only.
You do not need to remove the seats from the vehicle.**

**55301 Ford Explorer
40/20/40 2nd Row Bench**



BILL OF MATERIALS

ITEM	QUANTITY
Driver's Side Seat Back Cover	1
Driver's Side Seat Bottom Cover	1
Passenger's Side Seat Back Cover	1
Passenger's Side Seat Bottom Cover	1
Center Seat Back Cover	1
Center Seat Bottom Cover	1
Driver's Side Headrest Cover	1
Passenger's Side Headrest Cover	1
Center Headrest Cover	1
StringLock	3

General care instructions:

1. In most cases dirt, debris, spills and pet hair can be removed by wiping with a damp cloth.
2. Seat covers can be removed and machine washed on low temperature setting using mild detergent.
Drip dry or machine tumble dry on a no heat cycle.
Straps should be coiled and secured with rubber bands for machine washing and drying.
3. Soil may be removed with spray cleaner or detergent and water.
4. Oil or grease stains should first be treated with a dry cleaning solvent followed by a spray cleaner or detergent and water.
5. Do not use bleach.

1 - Preparation



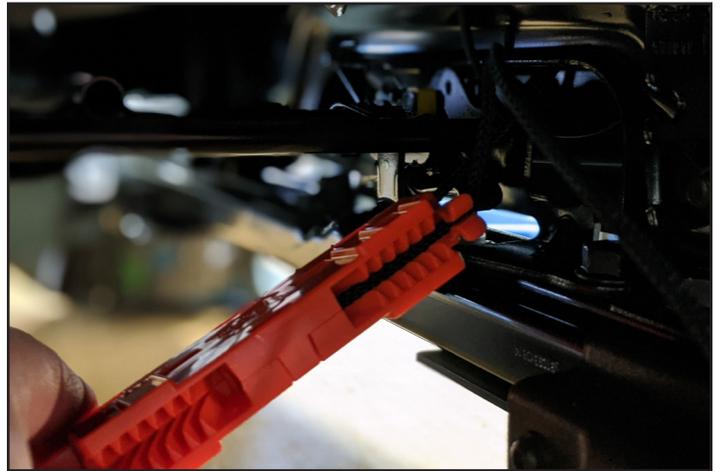
- ❑ 1.1 - Slide the seats all the way forward.
- ❑ 1.2 - Remove the driver & passenger's side headrests by pushing in the small buttons at the base of each headrest post and pulling the headrest up and out of the seat back. The center headrest is not removable.

2 - Install Seat Bottom Cover (Driver & Passenger)



- 2.1 - Place seat cover over seat bottom.
- 2.2 - Tuck the top flap between the seat back and seat bottom.
- 2.3 - Tuck the seat cover behind the plastic trim on the sides of the seat on both the inside and outside edge of the seat.
- 2.4 - Push the strings between the cushion and the frame of the seat. Push the cushion to the side and you'll see a small gap to run the string through. Do this on both sides of the seat.
- 2.5 - Pull strings tight.

2 - Install Seat Bottom Cover (Driver & Passenger)



- ❑ 2.6 - Use the StringLock to fasten both strings together under the seat by running one string through the channel on the end of the StringLock. Pull the strings tight, pulling the StringLock off to one side of the seat. Repeat with the second string, pulling it tight to make sure the cover stays in place.
- ❑ 2.7 - Push the flap that is hanging down from the front of the seat and run it under the seat, towards the back. Make sure it goes over the adjustment bar in the front.
- ❑ 2.8 - Pull the flap from the front of the seat tight and fasten it to the flap that you pushed through from the top.

3 - Install Seat Back Cover (Driver & Passenger)



- 3.1 - Turn the seat cover most of the way inside out and pull it over the seat back and line the headrest holes up with the holes in the seat.
- 3.2 - Work the plastic trim through the holes in the cover so it tucks behind the plastic and loos good.
- 3.3 - "Unroll" the cover down the seat back.
- 3.4 - Push the front flap of the cover between the seat back and bottom.
- 3.5 - Pull the flap tight and fasten it to the back of the cover. It may be helpful to fold the seat back forward for this.

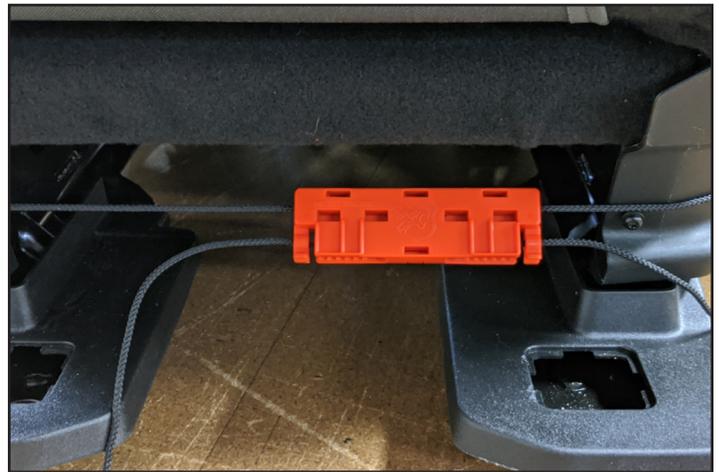
4 - Install Headrest Cover (Driver & Passenger)



- 4.1 - Push the headrest back into the holes in the seat back until it clicks into place.
- 4.2 - Pull the cover over the headrest. The long flap should go down the front.
- 4.3 - Tuck the cover behind the plastic trim around the button on the side of the headrest.
- 4.4 - Pull the front flap tight and fasten it inside the back of the cover.

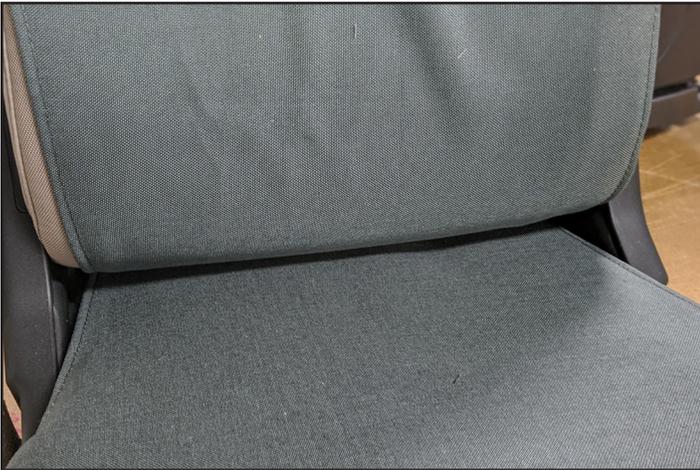
Repeat steps 1 - 4 for the opposite seat.

5 - Install Seat Bottom Cover (Center)



- 5.1 - Pull the seat belt receptacle out of the elastic strap.
- 5.2 - Put the seat cover over the seat bottom and tuck the top flap between the seat back and seat bottom.
- 5.3 - Run the strings around the outside of the seat. Tuck it behind the seat belt
- 5.4 - Pull the strings tight and fasten together using the StringLock like before.
- 5.5 - Push the front flap under the seat.
- 5.6 - Pull the flap tight and fasten it to the top flap that you pushed between the back and bottom.

6 - Install Seat Back Cover (Center)



- 6.1 - Place the seat cover over the seat back and tuck it behind the seat belt.
- 6.2 - Make sure the strap on the top of the seat back is ran through the hole on the top of the cover.
- 6.3 - Wrap the cover around the seat and push the front flap between the seat back and seat bottom.
- 6.4 - Fasten the top flaps to the back of the cover and then fasten the vertical flap down the back. You may need to fold the seat back forward for this step.
- 6.5 - Pull the front flap tight and fasten it to the back of the cover.
- 6.5 - Install the headrest cover the same as before except for the hole in the side.

For assistance with installation, call us at 507.246.3545



