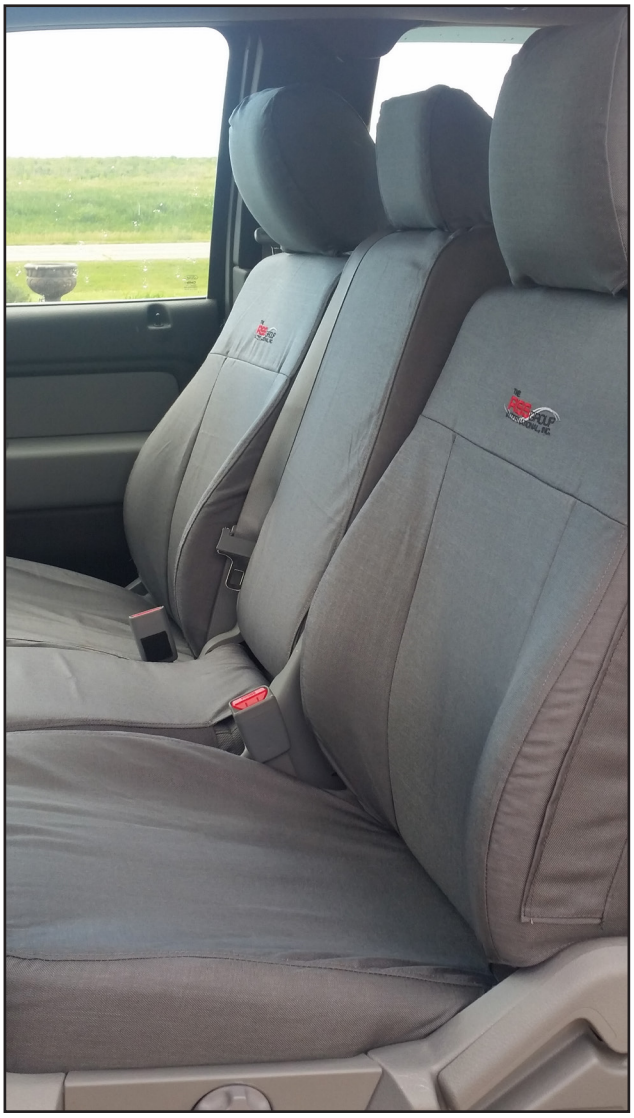
INSTALLATION GUIDE



52322 40/20/40 With Storage in Armrest

FORD F150 Regular Cab XLT (2015-2019)

TigerTough™

BILL OF MATERIALS

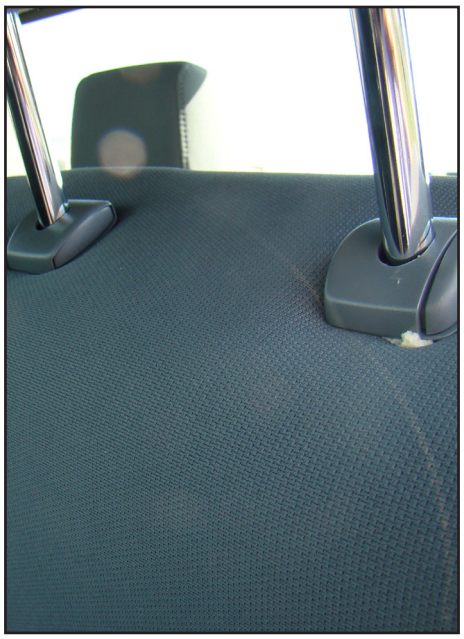
ITEM	QUANTITY
Driver Seat Back Cover	1
Driver Seat Bottom Cover	1
Passenger Seat Back Cover	1
Passenger Seat Bottom Cover	1
Console Back Cover (With Storage)	1
Console Bottom Cover	1
Seat Headrest Cover	2
Console Headrest Cover	1

Seat Backs & Bottoms have tag signifying Driver or Passenger.
Ensure airbag patch (same side as the TigerTough tag) goes on the outside edge of the seat.

General care instructions:

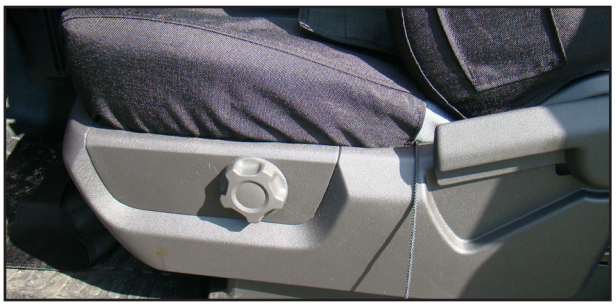
1. In most cases dirt, debris, spills and pet hair can be removed by wiping with a damp cloth.
2. Seat covers can be removed and machine washed on low temperature setting using mild detergent.
   Drip dry or machine tumble dry on a no heat cycle.
   Straps should be coiled and secured with rubber bands for machine washing and drying.
3. Soil may be removed with spray cleaner or detergent and water.
4. Oil or grease stains should first be treated with a dry cleaning solvent followed by a spray cleaner or detergent and water.
5. Do not use bleach.

1 - Preparation



- ❑ 1.1 - Slide seat forward and raise to highest position, if possible.
- ❑ 1.2 - Remove headrest by pressing in tabs at base of headrest and pulling up
- ❑ 1.3 - Pull yellow plug out of bottom of seat.
- ❑ 1.4 - Unhook elastic straps from under seat bottom.

2 - Install Seat Bottom Cover



- ❑ 2.1 - Put cover over seat bottom.
- ❑ 2.2 - Tuck outside of cover behind plastic trim. Tuck inside of cover between seat bottom and center console.
- ❑ 2.3 - Tuck outside string between seat bottom and trim, where the back and bottom meet. Inside string goes down and under seat. Strings must run in front of rear seat mounts.
- ❑ 2.4 - Pull strings tight.
- ❑ 2.5 - Tie a loop in one string. Run the other string through the loop, pull tight, and tie string back on itself. It is important to pull tight as this is what keeps your cover from shifting.
- ❑ 2.6 - Push top flap between seat back and seat bottom. Slits in cover line up with wires in seat back.
- ❑ 2.7 - Run front flap over seat adjustment levers, wires, and brackets.
- ❑ 2.8 - Pull front flap tight and fasten to Velcro on top flap.

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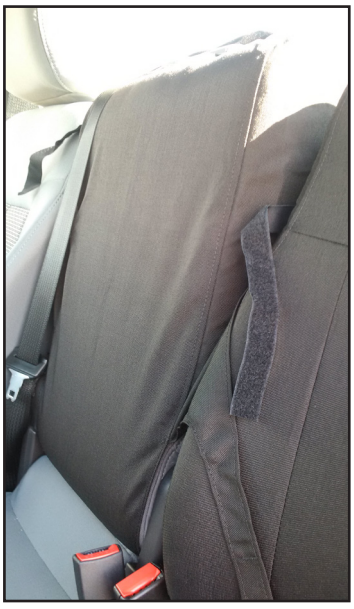
3 - Install Seat Back Cover

- ❑ 3.1 - Turn seat back cover 3/4 of the way inside out and pull over seat back.
- ❑ 3.2 - Line holes in cover up with headrest holes and work holes around plastic trim.
- ❑ 3.3 - Continue pulling the cover down over the seat, unrolling it as you go.
- ❑ 3.4 - Push front flap between seat back and seat bottom.
- ❑ 3.5 - Pull front flap tight and fasten to Velcro on seat back.
- ❑ 3.6 - Long flap on rear of seat back fastens to Velcro on underside of seat bottom cover.

4 - Install Headrest Cover

- ❑ 4.1 - Put headrest back in seat by pressing plastic tabs and pushing down on headrest.
- ❑ 4.2 - Pull cover over head rest with “loop” Velcro in front and “hook” Velcro in rear.
- ❑ 4.3 - Fasten Velcro tabs together under headrest.

5 - Install Center Console Back (With Storage)



- ❑ 5.1 - Remove headrest by pressing tabs at base of headrest and pulling up.
- ❑ 5.2 - Lay console down.
- ❑ 5.3 - Open console and pull cover over lid, making sure hole in cover lines up with handle.
- ❑ 5.4 - Close lid and tip console up.
- ❑ 5.5 - Pull cover between back and bottom.

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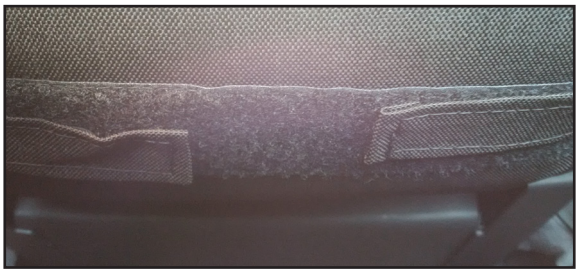
5 - Install Center Console Back, cont'd

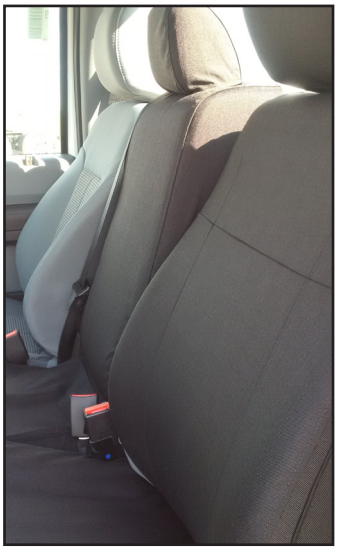


- ❑ 5.6 - Pull cover up & over back, working holes around plastic trim for headrest.
- ❑ 5.7 - Fasten Velcro flap around seat belt.
- ❑ 5.8 - Lay console down.
- ❑ 5.9 - Fasten side straps to rear of console.
- ❑ 5.10 - Open console and fasten side straps behind latch hole.

6 - Install Center Console Bottom

- ❑ 6.1 - Tip seat bottom up and pull cover over it.
- ❑ 6.2 - Pull side flaps tight and fasten to factory upholstery under seat bottom.
- ❑ 6.3 - Push top flap between seat back and seat bottom.
- ❑ 6.4 - Pull flap tight and fasten to Velcro on bottom of cover.

7 - Install Headrest Cover



- ❑ 7.1 - Put headrest back in seat by pressing plastic tabs and pushing down on headrest.
- ❑ 7.2 - Pull cover over headrest with “loop” Velcro in front and “hook” Velcro in rear.
- ❑ 7.3 - Fasten Velcro tabs together under headrest.